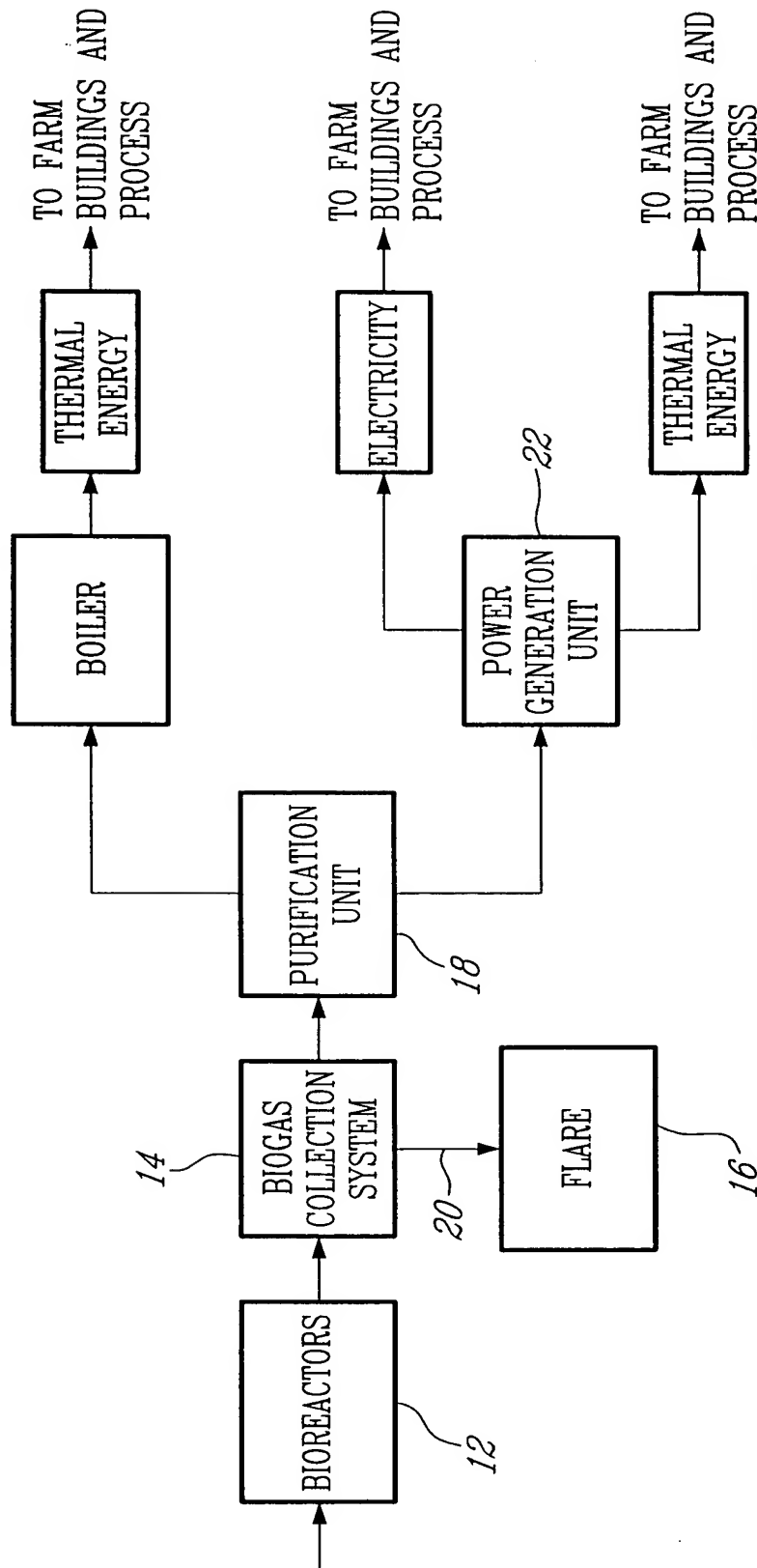
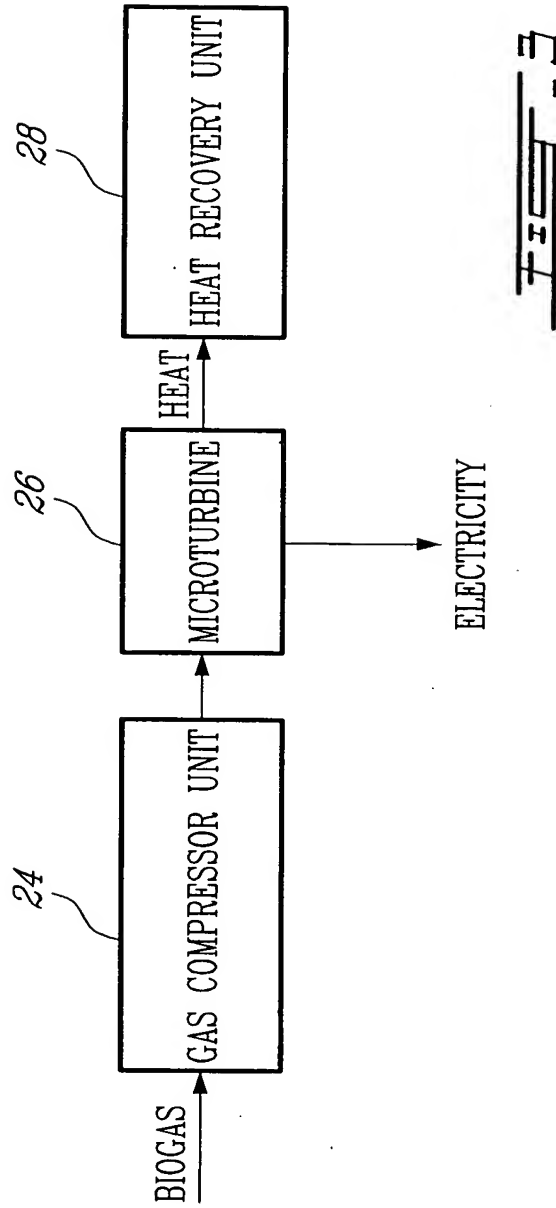


FIG. 1

BIOGAS VALORIZATION





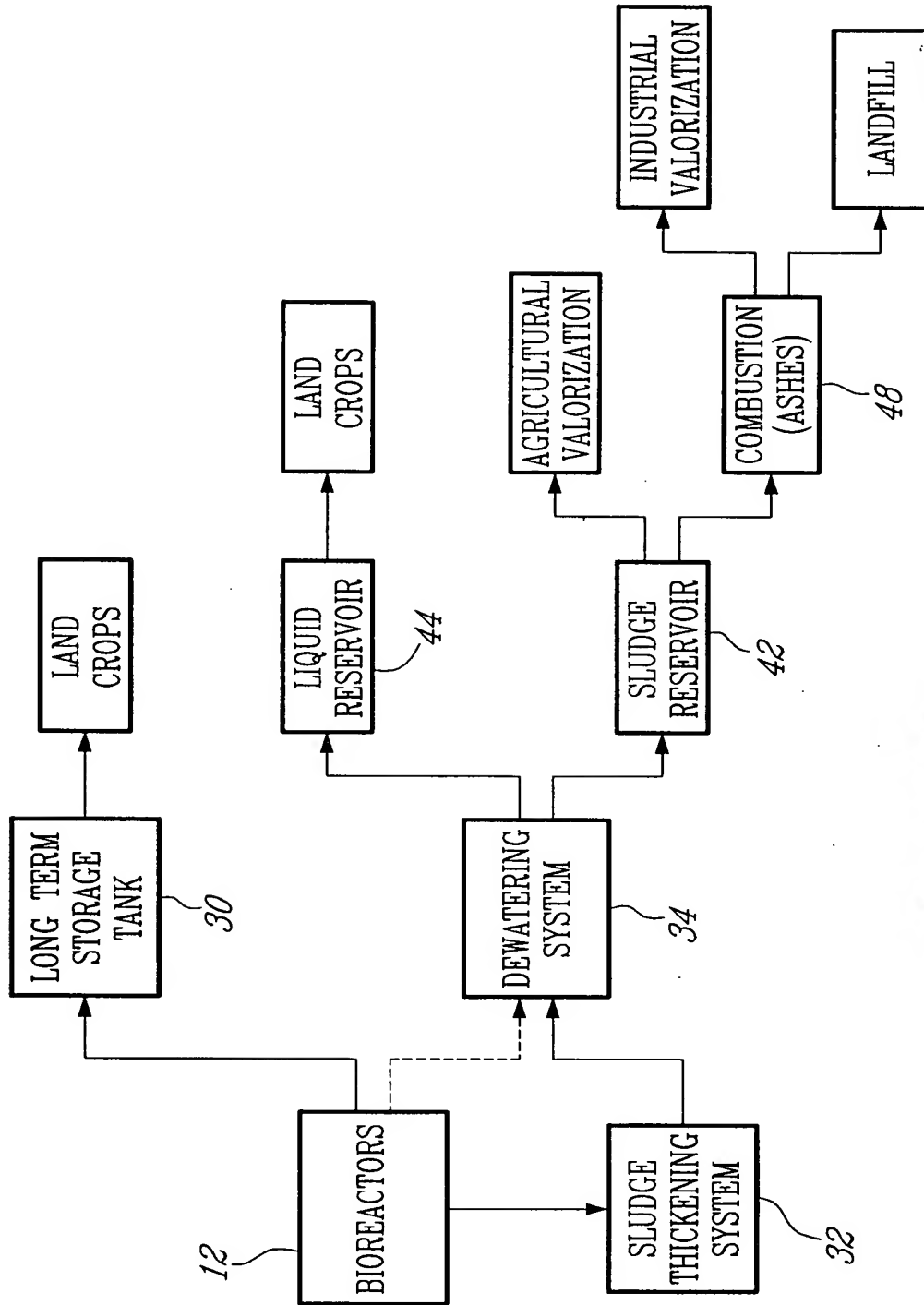


FIG. 4

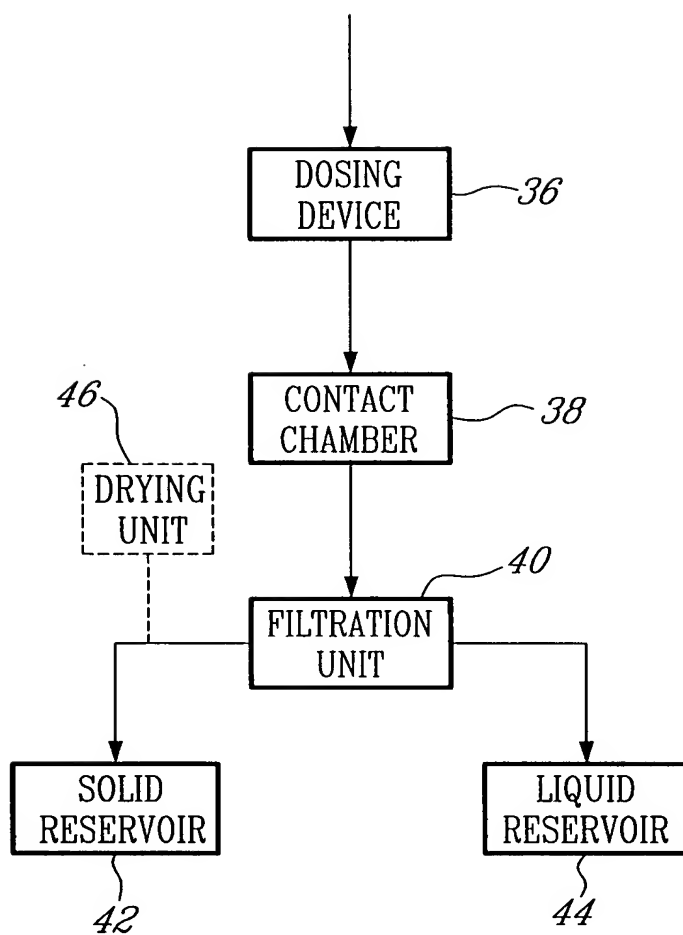


FIG. 5